

Interprime® 98.5% – Product Catalog

PRODUCT DESCRIPTION

Interprime® 98.5% is a one-component, fast drying, high performance universal alkyd primer pigmented with zinc phosphate. It is suitable as a primer for single pack polysiloxane topcoats and provides excellent intercoat adhesion and corrosion protection.

INTENDED USES

- High performance, fast drying primer for maintenance or new construction projects.
- Suitable for application to hand prepared steel substrates.
- Recommended primer for single pack polysiloxanes and Interfine 1080.
- Overcoatable with a wide range of high performance topcoats.

KEY FEATURES

Volume Solids	98.5%
Typical DFT	50–75 microns (2–3 mils)
Theoretical Coverage	6.80 m ² /litre at 60 microns DFT
Application Methods	Airless spray, air spray, roller, brush
Drying	Touch dry from 30–180 min (temperature dependent)
Pigmentation	Zinc phosphate anti-corrosive pigment

SURFACE PREPARATION

All surfaces should be clean, dry and free from oil, grease, dirt and soluble salts. Steel should be prepared in accordance with ISO 8504. Suitable for blast cleaned substrates (Sa2½ / SSPC-SP6) and hand or power tool cleaned steel (St2 / SSPC-SP2) for maintenance and site touch-up.

APPLICATION

- Mix thoroughly before use – single component, no hardener required.
- Apply by airless spray, conventional spray, roller or brush.
- Recommended thinner / cleaner: International GTA007.
- Do not thin beyond local environmental limits.

DRYING & OVERCOATING (ALKYD TOPCOATS)

Typical drying at 25°C: touch dry 60 minutes, hard dry 2 hours, minimum overcoat 2 hours. At lower or higher temperatures, drying times vary accordingly. For epoxy, polyurethane and polysiloxane topcoats, refer to the full datasheet for detailed overcoating intervals.

SAFETY & STORAGE

Use only in well-ventilated industrial environments. Refer to the Material Safety Data Sheet (MSDS) before use. Avoid inhalation of vapours and contact with skin and eyes. Store in dry, shaded conditions away from heat and sources of ignition. Typical shelf life: 24 months at 25°C, subject to re-inspection.

Official Brand & Technical Support: www.rang-galvanize.ir